# **CLEANER PRODUCTION FACTSHEET**

## AL-LAKLOUK DAIRY PROCESSING PLANT

#### BACKGROUND

Al-Laklouk Dairy has 25 employees. It receives around 4000 litres of milk everyday. Al-Laklouk produces yoghurt, labneh, halloum cheese, double crème, akkawi cheese and butter. The milk is analysed and pasteurised to highest guarantee hygienic standards. For the production of yoghurt, the milk is inoculated and fermented. The product is ripened



and packed. For the production of cheese the protein is coagulated. Then the whey is separated, if necessary salt is added and the cheese is ripened and packed.

#### **EVALUATION STATEMENT FROM AL-LAKLOUK DAIRY**

During the months of September, November 2004 and February 2005, we have participated in workshops dealing with Cleaner Production organised by the Lebanese Cleaner Production Centre.

The workshops were highly beneficial to us as a Dairy Processing company. The concepts taught were highly applicable and helped us in reducing water and diesel consumption, as well as the use of plastic ware.

We are most grateful to the organisers and we hope more workshops of that sort will be held continuously.

Mr. Charbel Nasr, Owner, Al-Laklouk Dairy.

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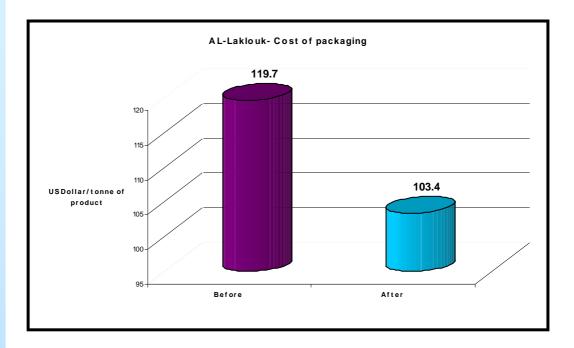
#### **CP OPTIONS IMPLEMENTED AT AL-LAKLOUK DAIRY**



- New packaging with less raw material
- New tank for crate washing
- Bigger containers for cheese making
- Insulation of steam pipes
- Reduction in water consumption by training the employees

#### SAVINGS ACHIEVED AT AL-LAKLOUK DAIRY

The application of these measures saved \$17,000 at an investment of \$2,600. An example on the savings in the cost of packaging is illustrated in the graph below.



The boiler at Al-Laklouk Dairy is illustrated below before and after insulation:





AL-LAKLOUK DAIRY

Telefax: +961 9 946 431

Charbel Nasr, Owner

Hboub, Jbeil

### **CONTACTS**

Lebanese Cleaner Production Centre Industrial Research Institute Lebanese University Campus, Hadath-Baabda, P.O. Box 11-2806. **Telefax:** +961 5 467 831-7, ext: 241-211 Email: lcpc@lebanese-cpc.com Webpage: www.lebanese-cpc.com













